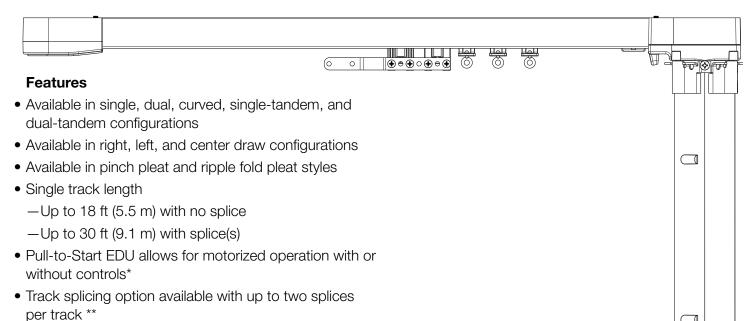
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## Drapery Track System for US and Canada

The Lutron drapery track utilizes the ultra-quiet, precision controlled Electronic Drive Unit (EDU). It controls the movement of the drape, adjusting it to the user's desired positions.



- Operates up to 175 lb (79.4 kg) draperies \*\*
- Master carrier speed: 6 in/sec (152 mm/sec)
- Can be installed in new construction or retrofitable solution
- Smooth, ultra-quiet operation
- EDU can be installed in either slim orientation or original orientation. Slim orientation is recommended for ripple fold to provide a smaller first ripple around EDU
- Draperies start, move, and stop with precision
- Offers programmable stop points
- Pull-to-Start function available only with D105-P
- \* See Capacity Specification Submittal for details: https://support.lutron.com/us/en/product/shades/ component/drapery/sivoia-gs/documents/productspecification-submittals
- \*\* Manual open feature option available only with D105. Manual open feature allows for manual opening of the drapery in the event of power loss

Electronic drive unit (EDU) in slim orientation with right draw, right drive, pinch pleat system shown.

#### **STUTRON** SPECIFICATION SUBMITTAL

<b>\$LUTRON</b> SPECIFICATION SUBMITTAL		Page	
	Job Name:	Model Numbers:	
	Job Number:		

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# **Specifications**

#### Power

• Operating voltage: Class 2, 35 V==

#### **Compatible Power Sources**

- Individual Plug-In Power Supply
  - -QSPS-P1-1-35V
  - -QSPS-P2-1-35V
  - -QSPS-P3-1-35V
  - -QSPS-P4-1-35V
- Individual Junction Box
  - -QSPS-J-1-35V
- 10-Output Power Panels
  - -QSPS-10PNL
  - -QSPSY-10PNL
- Configurable Power Panels
  - -QSPS-10PNL-NPM (with WIN-PS-5CC-R installed)
  - -QSPS-30PNL-NPM (with WIN-PS-5CC-R installed)

#### **Environment**

- Temperature: 32 104 °F (0 40 °C)
- For indoor use only
- Humidity: 0% 90%, non-condensing

#### **Controls**

#### Sivoia QS

- seeTouch QS keypads
- GRAFIK Eye QS
- Pico Wireless Control (through QSM)
- HomeWorks QS
- HomeWorks systems with QSX processors
- Quantum
- Athena
- myRoom Plus & myRoom XC

# Sivoia QS Wireless (via Sivoia QS Wireless Receiver)

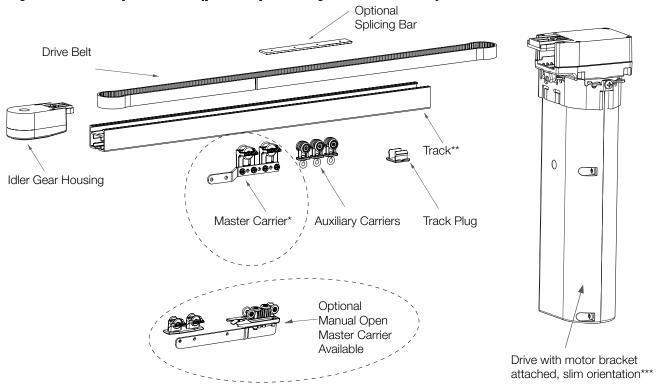
- Pico wireless control
- 4-Group RF shade remote control
- Caséta (Smart Hub PRO)
- Radio RA2
- RA2 Select
- RadioRA 3
- HomeWorks QS
- HomeWorks QSX
- myRoom Plus

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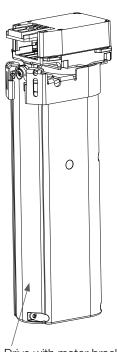
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	Job Name:	Model Numbers:	
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# System Components (pinch pleat system shown)



- \* Additional master carrier options depicted on the following pages
- \*\* Track color options: White, Silver, Bronze, Black
- \*\*\* EDU can be installed in either slim orientation or original orientation. Slim orientation is recommended for ripple fold to provide a smaller first ripple around EDU.



Drive with motor bracket attached, original orientation

#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:
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# **System Components (continued)**

Plea	Pleat Type Pinch Pleat Rip		Ripp	ole Fold			
	ration thod	Without Pull-to-Start	With Pull-to-Start	Without Pull-t	o-Start	W	/ith Pull-to-Start
Side	Default	SQD-C-SLM (left draw) SQD-C-SRM (right draw)	SQD-C-SLM (left draw) SQD-C-SRM (right draw)	SQD-R-SI	DM	ţ	WIN-R-SD-PTS
Side Draw	Extended	SQD-C-LLM (left draw) SQD-C-LRM (right draw)	SQD-C-LLM (left draw) SQD-C-LRM (right draw)	SQD-R-OC	EDM	(bo	WIN-R-EXT-PTS oth left and right draw versions, only install one)
	Default	SQD-C-CDM (3.89 in (98.9 mm) overlap)	SQD-C-CDM (3.89 in (98.9 mm) overlap)	Overlap	N/A	<b>\</b>	WIN-R-CDO-PTS (4.6 in (116.8 mm) overlap)
Center Draw	Extended Overlap  SQD-C-LCM (8.30 in (210.9 mm) overlap)	SQD-C-LCM (8.30 in (210.9 mm) overlap)	Extended Overlap	SQD-R-C (7.0 in (1 mm) ove	77.8	WIN-R-EXT-PTS (6.0 in (150.0 mm) overlap)	
			Butt- Closure	SQD-R-L	.CDM	WIN-R-CDB-PTS	
Tandem	Default	SQD-C-LCM (3.15 in (80.0 mm) overlap in tandem installation)	Pull-to-Start feature is not compatible with tandem installations	SQD-R-CD	M		to-Start feature is not npatible with tandem installations
End Brackets		Drive End		Drive End Brad		6	dler End Bracket:  -SDM (center draw only)

#### **LUTRON** SPECIFICATION SUBMITTAL

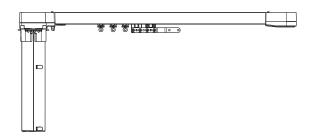
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# Straight Drapery Track Options (pinch pleat carriers shown)

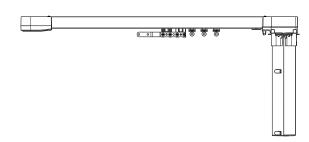
#### Left draw, left drive





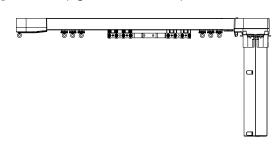
#### Right draw, right drive



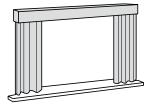


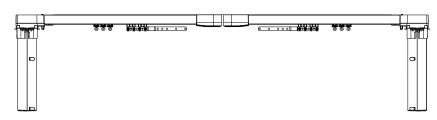
#### Center-draw, left or right drive (right drive shown)





#### Tandem draw, left and right drives





#### **NOTE**

Valance and drapery fabric panel not included

#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:
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# **Standard Curved Drapery Track Options**

Minimum Drive Leg Length (D) – 22% in (581 mm)

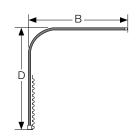
Minimum Idler Leg Length (B) – 231/8 in (587 mm)

One leg can be up to 72 in (1829 mm) while the other leg can be up to 144 in (3658 mm).

For assistance on curved track configurations with pull-to-start, please contact Lutron Customer Service.

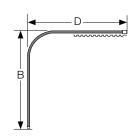
#### Left draw, left drive, inside curve





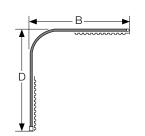
Right draw, right drive, inside curve





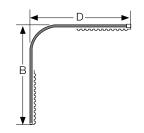
Center draw, left drive, inside curve





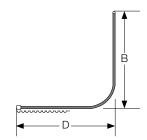
Center draw, right drive, inside curve





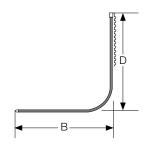
#### Left draw, left drive, outside curve





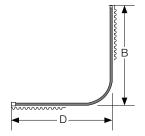
Right draw, right drive, outside curve



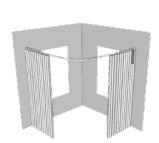


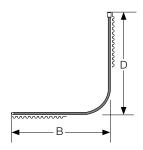
Center draw, left drive, outside curve





Center draw, right drive, outside curve





#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:
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# **Standard Curved Drapery Track Options** (continued)

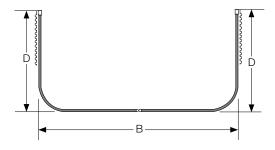
#### Center draw, tandem (right and left drive), inside curve





#### Center draw, tandem (right and left drive), outside curve





#### Note:

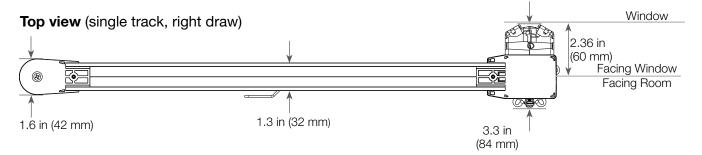
Dimension B and D do not include any wall offsets. When providing dimensions B and D, account for the wall offset to ensure the drapery track will fit properly in the desired location. The factory DOES NOT take any deductions from the provided dimensions. Refer to page 8 for recommended minimum offsets.

#### **LUTRON** SPECIFICATION SUBMITTAL

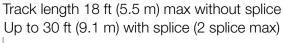
Job Name:	Model Numbers:
Job Number:	

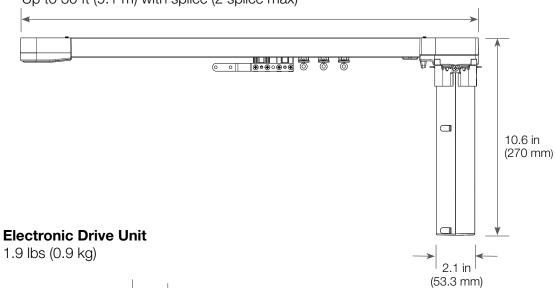
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# **System Dimensions**



#### Front view (single track, right draw)





# 3.3 in (53.3 mm) 0 8.89 in (226 mm)

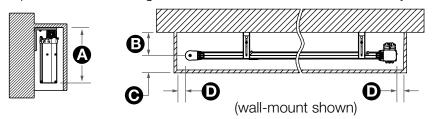
#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:
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#### Single drapery track system

Maintain enough clearance between the drapery track and the inside face of the top treatment or ceiling recess to allow the fabric to move freely.

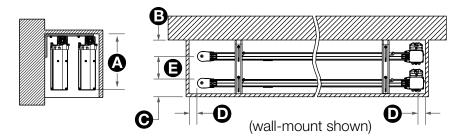


#### **Dimensions**

- **A** 11.25 in (286 mm)
- **B** 3.5 in (89 mm)
- **©** 2.5 in (64 mm)
- **1** in (25 mm)

#### **Dual drapery track system**

Lutron drapery tracks can be used for a combination sheer/blackout treatment.

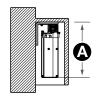


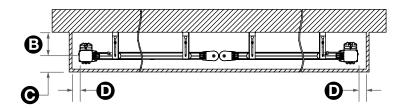
#### **Dimensions**

- **A** 11.25 in (286 mm)
- **B** 3.5 in (89 mm)
- **©** 2.5 in (64 mm)
- 1 in (25 mm)
- **3** 5.5 in (140 mm)

#### Single, tandem drapery track system

The accuracy of movement and speed control of the Lutron drapery track system allows two independent systems to be used to create a center draw drape.



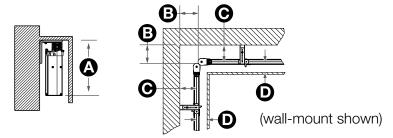


#### **Dimensions**

- **A** 11.25 in (286 mm)
- **B** 3.5 in (76 mm)
- **G** 2.5 in (64 mm)
- **1** in (25 mm)

#### **Corner application**

Lutron drapery tracks can be used in corner applications.



#### **Dimensions**

- **A** 11.25 in (286 mm)
- **B** 4.0 in (102 mm)
- **6** 3.5 in (76 mm)
- **2**.5 in (64 mm)

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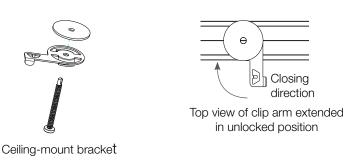
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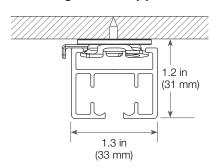
#### **Bracket Options**

Lutron drapery track is available in either wall-mount or ceiling-mount.

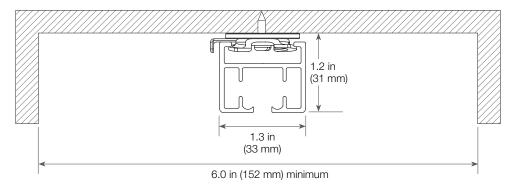
#### Ceiling bracket cam lock



#### **Ceiling-mount application**



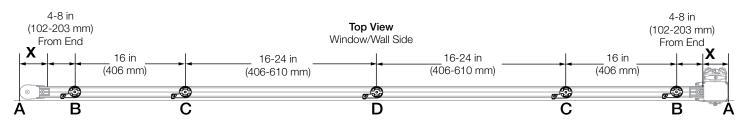
#### Pocket mount application



**IMPORTANT:** Each ceiling-mount cam-lock must be installed into a structural member using an appropriate fastener. Ensure the structural member is of sufficient strength to support the combined weight of the drapery track, EDU, and fabric.

If no appropriate structural member is available at the mounting location, it is the responsibility of the installer to add blocking as necessary to safely support the operating load of the system, including tugging that may occur during manual or attempted manual operation.

#### **Bracket Spacing**



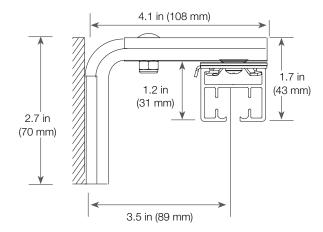
#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:
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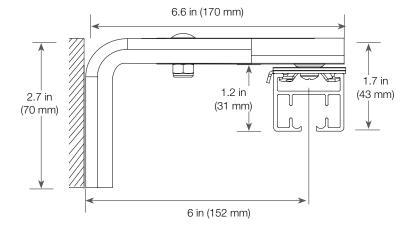
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# Wall-Mount Bracket (wall-mount bracket matches track color)

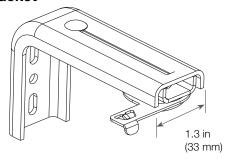
#### **Minimum Extension**



#### **Maximum Extension**



#### **Wall-Mount Bracket**



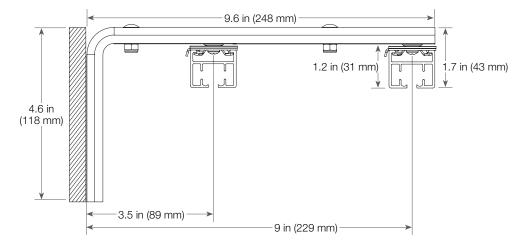
#### **LUTRON** SPECIFICATION SUBMITTAL

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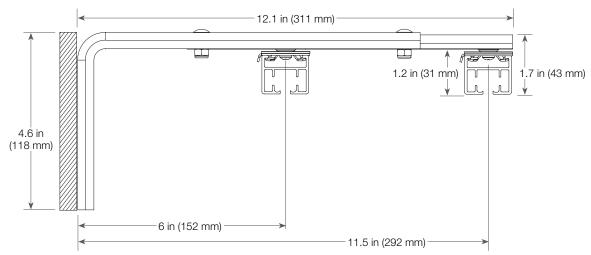
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# **Dual Wall-Mount Bracket (dual wall-mount bracket matches track color)**

#### **Minimum Extension**



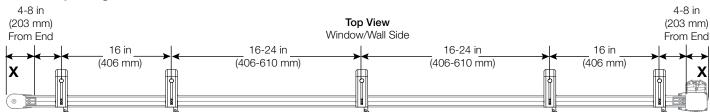
#### **Maximum Extension**



**IMPORTANT:** The drapery track must be level to operate properly, so all brackets must be aligned along a level horizontal line. Each wall-mount bracket must be installed into a wall stud or other structural member using appropriate fasteners. Ensure brackets are mounted firmly enough to support the combined weight of the drapery track, EDU, and fabric.

If no appropriate structural member is available at the mounting location, it is the responsibility of the installer to add blocking as necessary to safely support the operating load of the system, including tugging that may occur during manual or attempted manual operation.

#### **Bracket Spacing**



#### **LUTRON** SPECIFICATION SUBMITTAL

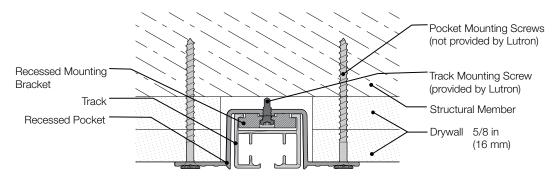
Job Name:	Model Numbers:	
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# Recessed System Features

- Mud-in flanges along the recessed system to be integrated flush with the ceiling
- Intended for 5/8 in (16 mm) double layer drywall\*
- EDU and idler end caps are designed to fit the drapery track with a minimal 1/16 in (1.6 mm) reveal along the track
- Recessed pocket, 8 ft (2.4 m) in length, can be cut to size
- Tape measure slots on the end caps ensure proper fit
- Installation tool ensures the track is centered within the recessed system and protect the track paint during track installation
- Straight track only
- \* Refer to Application Note #843 (P/N 048843) for more details (https://assets.lutron.com/a/documents/048843.pdf)

#### **View of Recessed Mounting Bracket:**



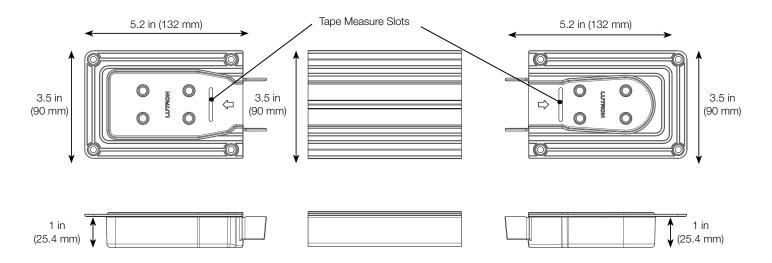
Model Number	Description	
WIN-DREC-TRIM-WH	Recessed drapery pocket extrusion 8 ft (2.4 m), White	
WIN-DREC-TOOL	Recessed drapery installation tool	
WIN-DREC-ENDS	EDU and idler end caps kit	
WSL-DREC-TRIM	Sample recessed drapery pocket extrusion 3 in (76.2 mm)	
WSL-DREC-I	Sample recessed drapery idler end cap	
WSL-DREC-D	Sample recessed drapery drive EDU end cap	
WIN-DRBMS-10-RPL	Track mounting screws for recessed system, 10 pack	

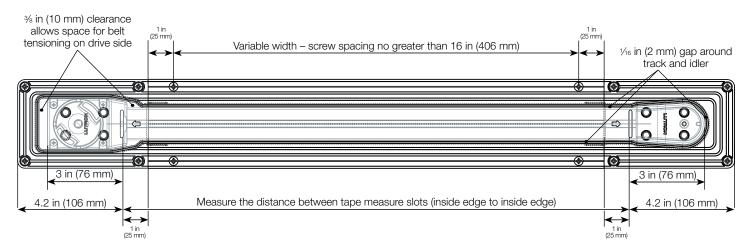
#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:	
Job Number:		

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## Recessed System (continued)





#### Sizing:

- 1. A consistent 1/16 in (2 mm) gap is around the idler and track. Fabric can be wrapped to cover the larger gap on the drive side to allow for expected variance in drapery system width.
- 2. Lutron recommends ordering the track after the pocket is installed. Once the pocket is installed, measurements of the pocket will account for variance in installation.
- 3. Track length = tape measure slot distance + 6 in (152 mm).
- 4. Recessed Pocket cut width = Ordered track width 8 in (203 mm).
- 5. Recessed Pocket cut width = tape measure slot distance 2 in (51 mm).

#### Mounting:

Job Number:

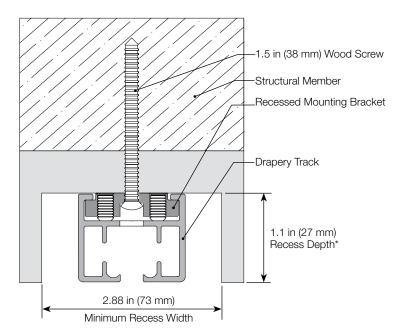
- 1. The recessed pocket must be mounted to structural members no further than every 16 in (406 mm).
- 2. All recessed pockets must be attached to at least 2 structural members.
- 3. The track is to be joined to the pocket using Lutron's recessed mounting bracket and the provided screws. A recessed mounting bracket must be installed at each predrilled mounting hole.

# SPECIFICATION SUBMITTAL Page Job Name: Model Numbers:

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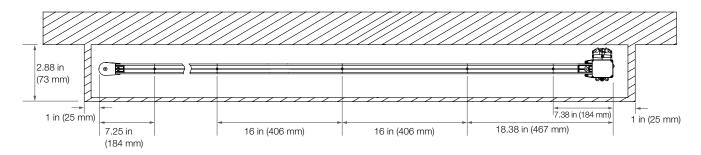
#### **Recessed Mount Bracket**

#### Mounting with wood screw



<sup>\*</sup> Provides complete concealment of the track while maintaining proper clearance for the drapery fabric below the recess. A deeper recess will require additional width to clear the drapery fabric.

The track is predrilled with mounting holes, spaced as indicated below. A recessed mounting bracket must be installed at each predrilled mounting hole.



For curved tracks: It is recommended recessed pockets are built/finished after receiving the product to verify fit due to expected manufacturing tolerances for curved tracks.

Installations that violate these clearance recommendations have not been evaluated for installation and performance.

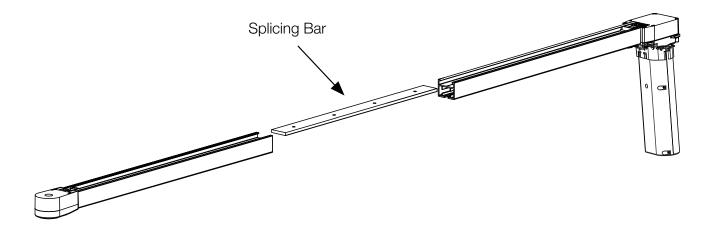
#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:
Job Number:	

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# Splice (optional)

Track available with up to 2 splices



#### Track with 1 splice

Minimum Length: 6 ft (1829 mm) Maximum Length: 30 ft (9144 mm) Track provided in 2 equal sections

#### Track with 2 splices

Minimum Length: 12 ft (3658 mm) Maximum Length: 30 ft (9144 mm) Track provided in 3 equal sections

#### Note:

Pull-to-Start drapes are limited to 1 splice with center draw installations only. Non-Pull-to-Start drapes have additional splicing options detailed in the table below.

Draw Type	Splices	Pinch Pleat	Ripple Fold
One-Way Draw	0	Rubber Wheel	Plastic Wheel
	1	Plastic Wheel	Plastic Wheel
	2	Plastic Wheel	Plastic Wheel
Center Draw	0	Rubber Wheel	Plastic Wheel
	1	Rubber Wheel	Plastic Wheel
	2	Plastic Wheel	Plastic Wheel

#### **LUTRON** SPECIFICATION SUBMITTAL

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Job Number:	

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#### **Fabric Fullness**

Generally, drapery "fullness" is the aesthetic result of adding more or less fabric to a given system width.

- Lower fullness results in smaller stackback size when open and more spread when closed.
- Higher fullness results in larger stackback size when open and less spread when closed.

#### **Pinch Pleat Fabric Fullness**

Pinch pleat drapery panels are offered at 3 fullness ratings:

- 3x: fabric panel width (before pleating) = track width x 3 (sheer fabrics only)
- 2.5x: fabric panel width (before pleating) = track width x 2.5
- 2x: fabric panel width (before pleating) = track width x 2

Note: Due to potential variations in final pleating, Lutron intentionally over-estimates the number of auxillary carriers provided with pinch pleat drapery track systems. Extra carriers may be included.

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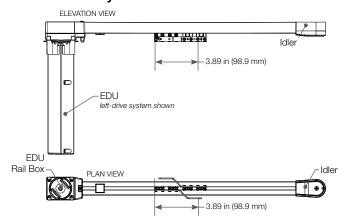
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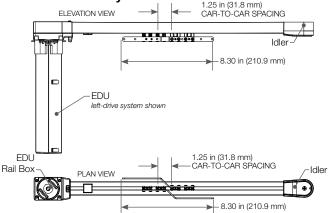
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# **Pinch Pleat Configurations (without Pull-to-Start)**

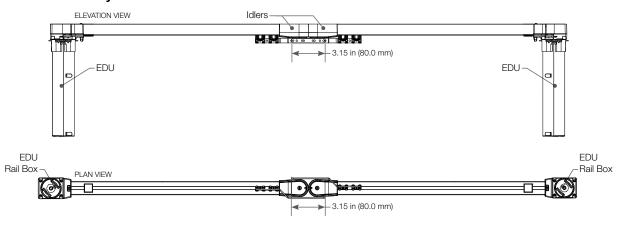
#### Center-draw system with standard master carriers



#### Center-draw system with extended master carriers

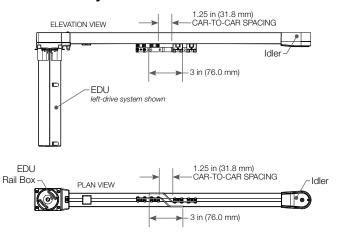


#### Tandem-draw system with extended master carriers

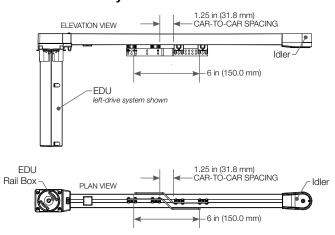


# **Pinch Pleat Configurations (with Pull-to-Start)**

#### Center-draw system with standard master carriers



#### Center-draw system with extended master carriers



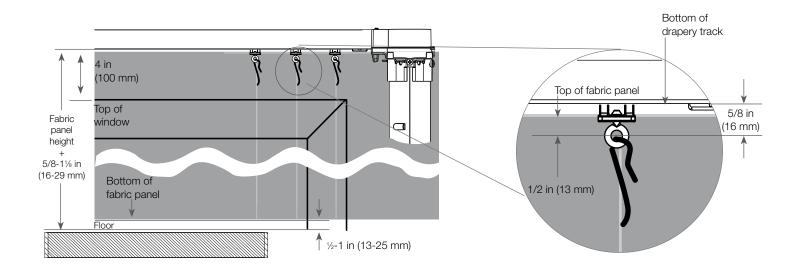
#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:	
Job Number:		

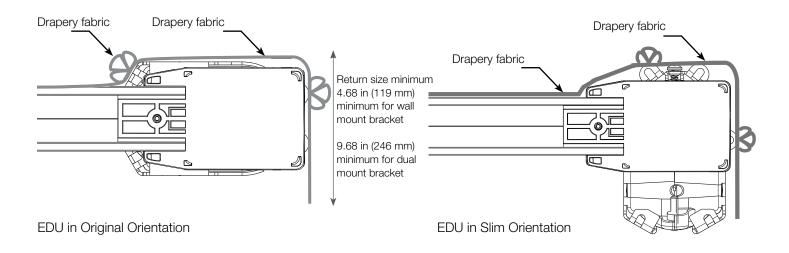
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#### **Pinch Pleat | Fabric Hanging**

Drapes are typically sized so the bottom of the drapery track is located 4 in (101 mm) above the window casing. Location may need to be adjusted to accommodate the specific drapery size and application. Lutron recommends a drapery hook setting of 1/2 in (13 mm) from the top of the drape to the top of the hook (hooks not included). This locates the drapes just below the track and prevents it from rubbing on the track. It is recommended that a distance of 1/2-1 in (13-25 mm) be maintained between the bottom of fabric panel and the floor.



#### **Drapery fabric return**



#### 

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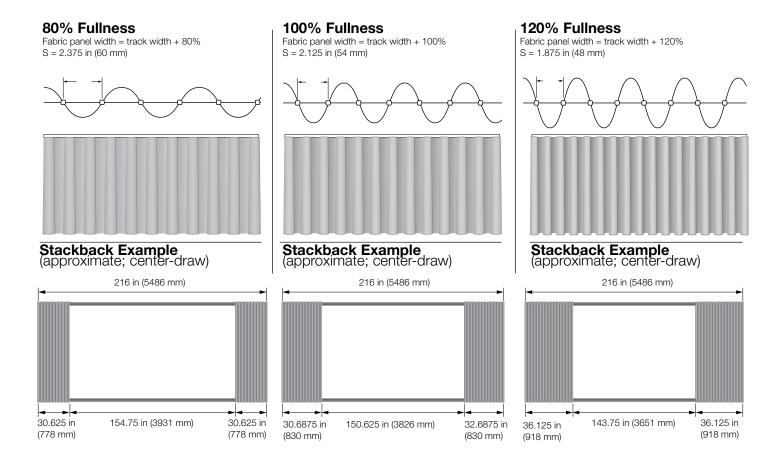
#### **Fabric Fullness**

Generally, drapery "fullness" is the aesthetic result of adding more or less fabric to a given system width.

- Lower fullness results in smaller stackback size when open and more spread when closed.
- Higher fullness results in larger stackback size when open and less spread when closed.

# **Ripple Fold Fabric Fullness**

Fullness is determined by the string length between auxiliary carriers (S) and the total width of the fabric panel. Lutron offers fullness ratings of 80%, 100%, and 120%, based on standard snap spacing of 4.25 in (108 mm).



#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:
Job Number:	

Facing Window Facing Room

Drive end snap bracket

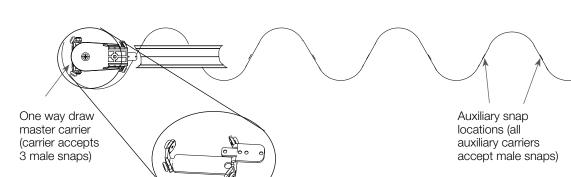
(bracket accepts 3

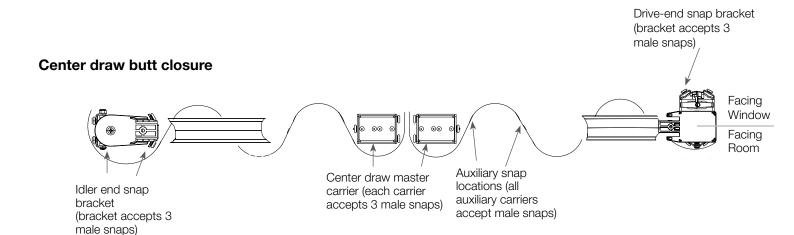
male snaps)

# Ripple Fold | Configurations (without Pull-to-Start)

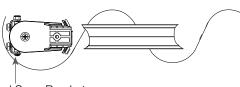
- Drapery track system compatible with Graber ripple fold snap tape
- Tracks available in 3 fullness factors: 80%, 100%, 120%

One-way draw





# Extended overlap closure (custom option, contact Lutron for more information)



Idler-end Snap Bracket (bracket accepts 3 male snaps)

\* The right fabric panel has one more auxiliary snap than the left

Center-draw, overlap-closure Master Carriers (each carrier accepts 3 male snaps. Note that snap spacing for this extended overlap carrier is different than for the butt closure or side draw carriers)

Auxiliary snap locations (all auxiliary carriers

accept male snaps)

#### **LUTRON** SPECIFICATION SUBMITTAL

Page

Drive end snap bracket (bracket accepts 3 male snaps)

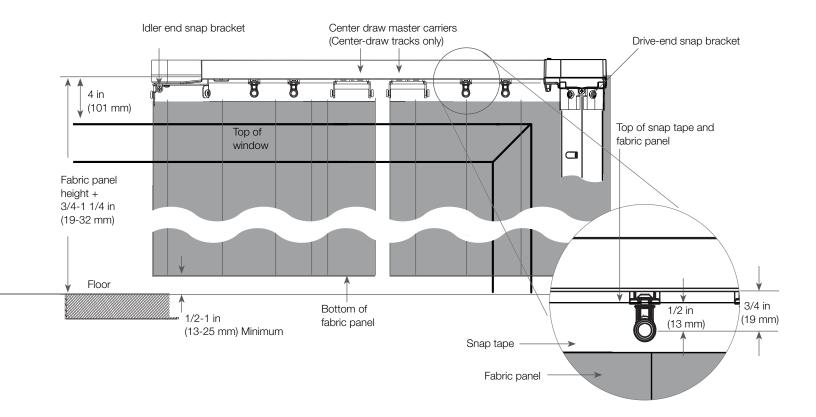
> Facing Window Facing Room

Job Name:	Model Numbers:
Job Number:	

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# Ripple Fold | Fabric Hanging (without Pull-to-Start)

The bottom of the drapery track is to be mounted such that it is located a distance of 1/2 in (13 mm) + fabric panel height from the floor. Drapes are typically sized so the bottom of the drapery track and top of the fabric panel are located 4 in (101 mm) above the window casing. Location may need to be adjusted to accommodate the specific fabric panel height and application. It is recommended that a space of 1/2-1 in (13-25 mm) be maintained between the bottom of fabric panel and the floor.



#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:
Job Number:	

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# Ripple Fold | Drapery Tape Assembly (without Pull-to-Start)

The ripple fold drapery snap tape is attached to the top of the fabric panel by the drapery manufacturer. The number of snaps required is based on the Track Width, Draw Type and Fullness of the drapery. Refer to myProjects for the number of snaps required per panel for the given specifications. Left draw and Right draw configurations require one fabric panel. Center draw and Tandem draw configurations require two fabric panels. The Lutron ripple fold drapery system is compatible with Graber snap tape, which has a spacing of 4 1/4 in (108 mm) between snaps. The Buttmaster Carriers and the End Snap Brackets, require the outermost snap on both ends of the snap tape to be spaced 1 in (25 mm) from the adjacent snaps.

#### **Left Draw and Right Configurations**

Number of Panels - 1

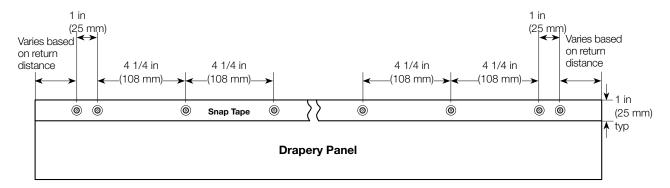
Snap Tape Type — Graber

Inner Snap Spacing — 4 1/4 in (108 mm) typical

End Snap Spacing — 1 in (25 mm)

Snaps Per Panel — Varies based on Track Width, Draw Type and Fullness.

Refer to myProjects for exact snap quantity.



#### **Center Draw and Tandem Draw Configurations**

Number of Panels - 2

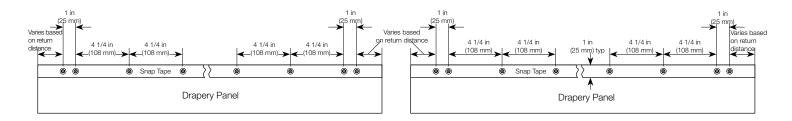
Snap Tape Type — Graber

Inner Snap Spacing — 4 1/4 in (108 mm) typical

End Snap Spacing — 1 in (25 mm)

Snaps Per Panel — Varies based on Track Width, Draw Type and Fullness.

Refer to myProjects for exact snap quantity.



#### **LUTRON** SPECIFICATION SUBMITTAL

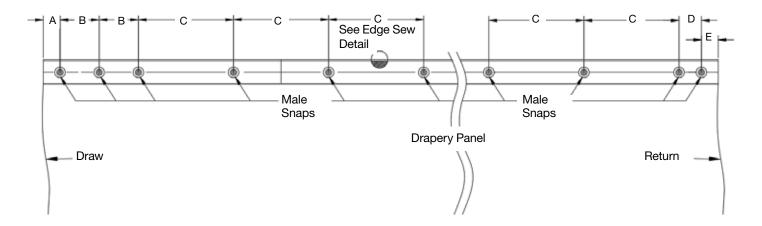
Job Name:	Model Numbers:
Job Number:	

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# Ripple Fold | Drapery Tape Assembly (without Pull-to-Start)

#### **Extended Overlap-Closure Snap Spacing**

The ripple fold drapery snap tape is attached to the top of the drapery panel by the drapery manufacturer. The total number of snaps required for each drapery panel is based on the track width, draw type and fullness of the drapery. Center draw and tandem center draw configurations require two drapery panels. The Lutron ripple fold drapery system is compatible with Graber snap tape, which has a spacing of 4.25 in (108 mm).



#### **Custom Snap Spacing**

A = 0.75 in (19 mm)

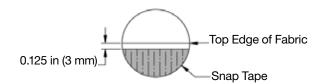
B = 1.75 in (45 mm)

**C** = Standard ripple fold snap tape spacing of 4.25 in (108 mm)

**D**= 1.0 in (25 mm)

**E** = Varies with return distance

#### **Edge Sew Detail**



#### **LUTRON** SPECIFICATION SUBMITTAL

Job Name:	Model Numbers:
Job Number:	

Drive-end snap bracket (bracket accepts 3 male snaps)

Drive-end snap bracket

(bracket accepts 3 male snaps)

Facing Window Facing Room

Facing Window Facing Room

Facing Window Facing Room

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# Ripple Fold | Configurations (with Pull-to-Start)

**One-Way Draw** 

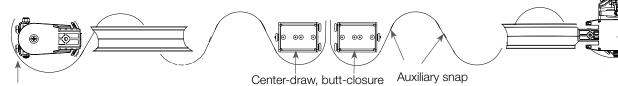


One-way draw Master Carrier (bracket accepts 3 female snaps)

Auxiliary snap locations (all auxiliary carriers accept male snaps)

#### **Center Draw**

**Butt-closure (default)** 



Idler-end Snap Bracket (bracket accepts 3 male snaps)

Center-draw, butt-closu Master Carriers (each carrier accepts 3 female snaps)

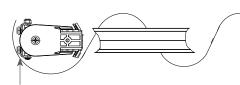
locations
(all auxiliary carriers
accept male snaps)

Drive-end snap bracket (bracket accepts 3 male snaps)

Drive-end snap bracket (bracket accepts 3 male snaps)



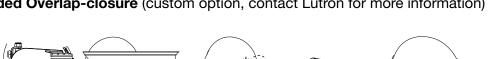
Overlap-closure (custom option, contact Lutron for more information)



Idler-end Snap Bracket (bracket accepts 3 male snaps) \* The right fabric panel has one more auxiliary snap than the left Center-draw, overlap-closure Master Carriers (each carrier accepts 3 female snaps)

Auxiliary snap locations (all auxiliary carriers accept male snaps)

# Extended Overlap-closure (custom option, contact Lutron for more information)



Idler-end Snap Bracket (bracket accepts 3 male snaps) \* The right fabric panel has one more auxiliary snap than the left Center-draw, overlap-closure Master Carriers (each carrier accepts 3 female snaps) Auxiliary snap locations (all auxiliary carriers accept male snaps)

Note: Each carrier accepts 3 female snaps. Note that snap spacing for this extended overlap carrier is different than for the other pull-to-start carriers.

#### **LUTRON** SPECIFICATION SUBMITTAL

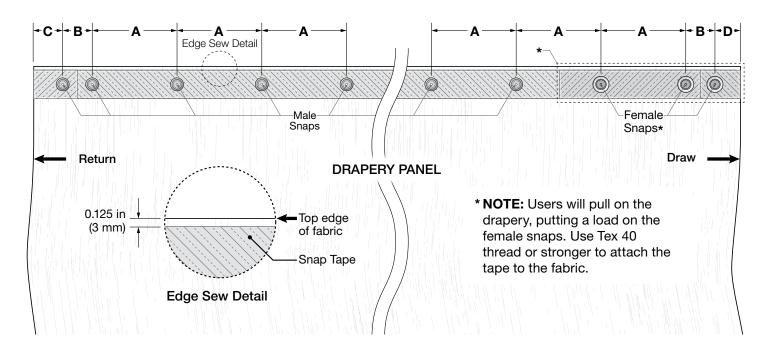
Job Name:	Model Numbers:
Job Number:	

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# Ripple Fold | Drapery Tape Assembly (with Pull-to-Start)

The Lutron ripple fold drapery system is compatible with standard ripple fold snap tape with spacing of 4.25 in (108 mm) between snaps.

- Standard carriers accept male snaps; quantity required varies with track width.
- Three (3) female snaps are required at the draw end as shown.
  - Compatible female snap tape is available from Alan Richard Textiles, Ltd.
     By the yd: alanrichardtextiles.com/store/DRFT02-Y.html
    - By 100 yd (91.4 m) roll: alanrichardtextiles.com/store/DRFT02.html
- Single-draw configurations require one drapery panel.
- Center-draw configurations require 2 drapery panels
  - Butt-closure: snap layout shown below mirrored on the second panel.
  - Overlap-closure: the draw and return end snap layouts shown below are mirrored on the second panel, and the right panel requires one more auxiliary snap than the left. (See the Overlap-Closure diagram on previous page.)



- A = Standard ripple fold snap tape spacing of 4.25 in (108 mm)
- **B** = 1 in (25 mm) for one-way draw, butt-closure, and overlap-closure master carriers
  - 2.25 in (57 mm) for the extended overlap-closure master carrier
- **C** = Varies with return distance
- **D**= 0.75 in (19 mm)

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